



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5332-19
Job Sheet 180063



Part No: D5332-19

Job Qty: 6 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 4 IPP Rev: A 17.03.27 New Issue DP Ver: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/13/18	0.00	0.00	Start Up Large Fab-6		<i>D.M.L. 18-7-10</i>
100	Large Fab	6 pcs		7/13/18	0.00	0.85	Large Fab 8		<i>D.M.L. 18-7-10</i>
110	QC	6 pcs		7/13/18	0.00	0.00	QC5		<i>38</i>
120	Packaging	6 pcs		7/13/18	0.00	0.00	Packaging3 Large Fab		<i>D.M.L. 18-7-16</i>
130	QC21-SA	6 Ea		7/13/18	0.00	0.00	QC21		<i>DAS 21 9-86</i>

JUL 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	1.6800 ft (.28 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	2	512	0

Part Specifications

Specifications could not be found.

Plex 6/28/18 9:58 AM Dart.lajeunesse.marie



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Container No: S090517



Part: D5332-19

Job No: 180063

Serial No/Batch: S090517

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/10/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																										
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																							
Description Work Order Deviation				Disposition				Completed By																																																						
								Lead hand / Supervisor Approval Verification																																																						
								QC / QA Coordinator Approval																																																						
Root Cause		FAULT CATEGORY																																																												
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____
Misidentified ☐	Past Due ☐																																																													